

Technical Data Sheet (TDS)

Product Description

Endura V-LINK, is a chromate free, acid free, pre-bond surface treatment that improves bonding to most substrates. It is also excellent for creating a barrier on solvent sensitive finishes, so that new coatings can be applied.

Product features:

- Acid free
- Waterborne
- No-scuff
- Fast drying
- Easy to apply
- Excellent hold out

Suitability

Before applying Endura V-Link, it is recommended that the surface be cleaned with Endura solvents and/or Endura Degreaser10.

Product Characteristics

Volume Solids: 25%

Pot Life of Mixed Product: 10 Hours @ 70°F (25°C) and 50% RH

VOC (EPA Method 24 For VOC amounts please refer to the product SDS

Shelf Life:

Single Component*: 1 Year

*For unopened product

Application Method

Apply Endura V-Link on the treated substrate at 1-2 wet mils by spray or by manual application with a pure bristle brush. Do not allow the product to puddle. Excess accumulation at seams, crevices or rivet areas must be removed with clean compressed air. After it is tack-free, Endura EX-2C topcoat can be applied.

Do not apply Endura epoxy primers on V-Link.
Before using, a spot test on a small area is recommended.

Do not allow to freeze.

Cover Rate

150 – 250 ft² per gallon per 0.5 – 2 DFT

Dry Time

Minimum 60 minutes dry time. (Dry times will be slower on cooler days)

Ordering Information (sizing)

Available in Quarts and Gallons. Other custom sizes may be available.

Quart (For Roller) [FMI0010-020]

Gallon (For Roller) [FMI0010-030]

Quart (For Spray) [FMI0022-020]

Gallon (For Spray) [FMI0022-030]

Safety Precautions

Please refer to all Safety Data Sheets (SDS) before using this product. SDS sheets can be found on our website at www.endura.ca.